



*In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Nu-Pro Limited**

**Eagle Works London Road  
Thrupp Stroud Gloucester, GL5 2BA  
United Kingdom**

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## **Chemical Processing**

Certificate Number: 3237135622  
Expiration Date: 31 July 2013

*Joseph G. Pinto, Vice President and Chief Operating Officer*

*Performance Review Institute (PRI) 161 Thorn Hill Road Warrendale, PA 15086-7527*



**SCOPE OF ACCREDITATION**  
**Chemical Processing**

**Nu-Pro Limited**  
Eagle Works London Road  
Thrupp Stroud Gloucester, GL5 2BA  
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7108 Rev D - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 4 March, 2012)**

Alloy Plating – Other  
Anodizing – AMS 2471  
Anodizing – AMS-A-8625  
Anodizing – MIL-A-8625  
Anodizing – Other  
Brush Plating – Other  
Cadmium Plating – AMS 2401  
Cadmium Plating – AMS-QQ-P-416  
Cadmium Plating – Other  
Cadmium Plating – QQ-P-416  
Chemical Cleaning – Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check “Chemical Cleaning – Titanium Cleaning – Alkaline” also)  
Chemical Cleaning – Other  
Chemical Cleaning – Titanium Cleaning – Acid (This process also requires “Chemical Cleaning – Titanium Cleaning – Alkaline” to also be checked unless customer specifications permit otherwise)  
Chemical Cleaning – Titanium Cleaning – Alkaline  
Chemical Milling (AC7108/5 MUST ALSO BE SELECTED)  
Chromium Plating – AMS 2406  
Chromium Plating – AMS 2460  
Chromium Plating – Other  
Chromium Plating –AMS-QQ-C-320  
Chromium Plating –QQ-C-320  
Conversion/Phosphate Coatings – AMS 2473  
Conversion/Phosphate Coatings – AMS 2480

**Americas**  
+ 1 724 772 1616

**Asia**  
[www.pri-network.org](http://www.pri-network.org)

**Europe**  
+ 44 (0) 870 350 5011



Administered by PRI

Conversion/Phosphate Coatings – AMS 2481  
Conversion/Phosphate Coatings – AMS 2486  
Conversion/Phosphate Coatings – MIL-C-5541  
Conversion/Phosphate Coatings – MIL-DTL-5541  
Conversion/Phosphate Coatings – MIL-M-3171  
Conversion/Phosphate Coatings – Other  
Copper Plating – AMS 2418  
Copper Plating – Other  
Electroless Plating Nickel – AMS 2404  
Electroless Plating Nickel – AMS-C-26074  
Electroless Plating Nickel – Other  
Etch (AC7108/2 MUST ALSO BE SELECTED)  
Gold Plating – Other  
Nickel Plating – Other  
Paint/Dry Film (AC7108/1 MUST ALSO BE SELECTED)  
Silver Plating – AMS 2410  
Silver Plating – AMS 2412  
Silver Plating – Other  
Stripping – Other  
Surface Treatment/Passivation – ASTM A 380  
Surface Treatment/Passivation – ASTM A 967  
Surface Treatment/Passivation – Other  
Surface Treatment/Passivation – QQ-P-35  
Surface Treatment/Passivation – AMS-2700  
Surface Treatment/Passivation – AMS-QQ-P-35  
TESTING PERFORMED INTERNALLY IN SUPPORT OF CHEMICAL PROCESSING IN THE SCOPE  
OF THE AUDIT. (DO NOT CHECK TESTS THAT ARE OUTSOURCED.)  
B10 Adhesion Tape Testing  
B11 Adhesion Scratch and Chisel Testing  
B12 Adhesion Bend Testing (Metallic Coatings)  
B13 Coating Weight Testing  
B16 Thickness Verification of Magnetic, Eddy Current and XRF Machines  
B2 Hydrogen Embrittlement Testing  
B20 Porosity  
B21 Other Test Method  
B3 Metallography Testing  
B4 Microhardness Testing  
B5 Corrosion/Salt Spray Testing  
B6 Water Immersion/High Humidity Testing  
B9 Taber Wear Testing  
Solution Analysis  
Tin Plating – ASTM B 545  
Tin Plating – Other  
Zinc Plating – AMS 2402  
Zinc Plating – Other

**AC7108/1 Rev A - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits before 4 March, 2012)**

AMS 2526

Dry Film Coatings - Other

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MIL-C-46168  
MIL-C-83286  
MIL-L-8937  
MIL-PRF-22750  
MIL-PRF-23377  
MIL-PRF-46010  
MIL-PRF-85285  
Paint - Other  
Paint/Dry Film Coatings-Other

**AC7108/2 Rev B - Nadcap Audit Criteria for Etch Processes (Blue Etch Anodize, Local, Macrostructure, Nital, Pre-Penetrant, Temper)**

AMS 2649  
Etching - Other  
Nital Etch  
Pre-Penetrant Etch  
Solution Analysis Performed On Site in Support of Etch Processes

**AC7108/5 - Nadcap Audit Criteria for Chemical Milling**  
Chemical Milling-Other

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