



AgustaWestland

A Finmeccanica Company

Statement of Approval

No. : AW/0082

This is to certify that

Nu-Pro Limited

Eagle Works

London Road

Stroud, Gloucestershire

GL5 2BA

United Kingdom

is hereby approved as a Supplier to

AgustaWestland,

*in accordance with QRS01 'Quality Requirements for Suppliers',
the scope of which is defined within the attached
Scope of Approval*

Date of Issue: 21st March 2013

**For, and on behalf of
AgustaWestland**

Rosario Barone

Rosario Barone - Head of Supplier Quality Assurance

This certificate unless cancelled, suspended or revoked shall continue in effect indefinitely



AgustaWestland

A Finmeccanica Company

Scope of Approval

No. : AW/0082

Supplier SAP Number: 10006693

Supplier Name:

NU-PRO LIMITED

Eagle Works, London RD, Thrupp Stroud

Gloucestershire GL5 2BA

UNITED KINGDOM

Has been granted the following Scope of Approval :

Type of Supplier :

OFFLOAD, SUB-CONTRACTOR

General :

See the Approval Scopes enclosed

Process :

See the Approval Scopes enclosed

Limitations :

See the Approval Scopes enclosed

For, and on behalf of AgustaWestland

Rosario Barone - Head of Supplier Quality Assurance

Issue Date :

21st March, 2013

This certificate unless cancelled, suspended or revoked shall continue in effect indefinitely



AgustaWestland
A Finmeccanica Company

Supplier Quality Assurance

Approval Scopes

NU-PRO LIMITED

Supplier Code : 10006693

Address : **NU-PRO LIMITED**
EAGLE WORKS, LONDON RD, THRUPP
STROUD
Gloucestershire
GL5 2BA
UNITED KINGDOM

Has been granted the following AgustaWestland scopes of approval:

Approval Status : APPROVED

Type of Supplier : OFFLOAD, SUB-CONTRACTOR

General : ACS-006 - Mechanical Systems, Assemblies, Components & Accessories (Metallic)
COP-007 - Supplier Of Class 1/ Grade A Parts
MAT-000 - Procurement Of Aerospace Metallic Raw Material To SQA50
MAT-001 - Procurement of Aerospace Castings & Forgings To SQA55
MCG-000 - General
SMF-002 - General assembly

Process : B24 - WHPS 023 Part Marking Mtd M1 Ink Stamping
E01 - WHPS 164 Contour Etching Of Aluminium Alloys
H14 - WHPS 006 Low Temp Stress Relieving And De-Embrittlement
J31 - WHPS 256 Cleaning Of Parts 1 Vapour Degrease
J32 - WHPS 256 Cleaning Of Parts 1A Swab Degrease
J34 - WHPS 256 Cleaning Of Parts 2 Alkaline Clean
J35 - WHPS 256 Cleaning Of Parts 3 Abrasive Clean
J37 - WHPS 256 Cleaning Of Parts 5 Acid Pickle
J38 - WHPS 256 Cleaning Of Parts 6 Anodic Pickle
J40 - WHPS 256 Cleaning Of Parts 8 Alkaline Anodic Pickle
J41 - WHPS 256 Cleaning Of Parts 9 Deoxidise
J43 - WHPS 256 Cleaning Of Parts 11 Nickel Strike
J44 - WHPS 256 Cleaning Of Parts 12 Acid Pickle
J48 - WHPS 256 Cleaning Of Parts 16 Acid Clean
M11 - WHPS 439 Hardness Testing Steel With UTS 1000 to 1700 MPA (330 to 500Hv)
M12 - WHPS 439 Hardness Testing Of Steel With UTS Above

On behalf of AW Supplier Quality Assurance.....

Date: 20.03.2013



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Approval Scopes

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- 1700 MPA (500 HV) And Cased Surfaces
- M13 - WHPS 439 Hardness Testing Of Metallic Materials Of UTS Less Than 1000 MPA (330Hv)
 - M30 - WHPS 439 Conductivity Testing Of Aluminium Alloys
 - N31 - AWPS003X Magnetic Flaw Detection
 - N33 - AWPS006X/A/2 Penetrant Flaw Detection Type 1, Method A, Sensitivity Level 2
 - N36 - AWPS006X/D/3 Penetrant Flaw Detection Type 1, Method D, Sensitivity Level 3
 - N41 - AWPS002X Etch Inspection of hardened steel parts
 - P01 - WHPS 081 Epoxy Priming
 - P02 - WHPS 030 Alclom 1200
 - P10 - WHPS 259 Hard Chrome On Steel
 - P11 - WHPS 180 Silver Plate
 - P13 - WHPS 258 Sulphuric Anodising Of Aluminium
 - P14 - WHPS 037 Hard Anodising Of Aluminium
 - P15 - WHPS 194 Chromate Strip & Chromate
 - P19 - WHPS 077 Chromic Acid Anodising Of Aluminium For Painting (Treatment Code D1)
 - P20 - WHPS 200 Electroless Nickel Plating
 - P22 - WHPS 300 Sulphuric Anodising Of Titanium
 - P25 - WHPS 479 Method 1 Paint Strip by Total Immersion in Paint Stripper followed by Blasting with Lignocellulose Pellets
 - P31 - WHPS 061 Passivation Of Stainless Steel
 - P32 - WHPS 069 Surface Sealing With Epoxy Varnish
 - P36 - WHPS 090 Epoxide Finish
 - P37 - WHPS 242 Polyurethane Paint Finish
 - P41 - WHPS 215 Selectively Strippable Air Drying Acrylic Finishes
 - P49 - WHPS 094 Application Of Etch Primers
 - P52 - WHPS 264 Stripping Of Electroplate
 - P54 - WHPS 076 Repair Of Mag Alloy Protection
 - P57 - WHPS 479 Method 4 Local Application of Paint Stripper followed by Paint Removal using a non-metallic scraper
 - P59 - WHPS 349 Vapour Blasting

On behalf of AW Supplier Quality Assurance.....

Date: 20.03.2013

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- P64 - WHPS 014 Type 1 Molybdenum Disulphide Dry Lubricant
- P65 - WHPS 014 Type 2 Molybdenum Disulphide Dry Lubricant
- P69 - WHPS 257 Cadmium Plating Excluding Steels Of Strength Exceeding 1450 MPA
- P74 - WHPS 247 (Limited) Protection Of Magnesium Excluding Dip Priming Of Castings & Forgings
- P75 - WHPS 194 (Limited) Chromating Excluding Stripping

Environment Rating : N - Not Yet Assessed

On behalf of AW Supplier Quality Assurance.....

Date: 20.03.2013

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D.Q.P

Dichiarazione di Qualifica del Processo Process Qualification Declaration

N° GB12/0260/00

<input checked="" type="checkbox"/> QUALIFICAZIONE INIZIALE Initial Qualification	<input type="checkbox"/> RINNOVO DELLA QUALIFICA Renewal of Qualification	<input type="checkbox"/> RIQUALIFICAZIONE Requalification	<input checked="" type="checkbox"/> Esterna / External <input type="checkbox"/> Interna / Internal
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FORNITORE - AW STABILIMENTO / Supplier - AW Plant NU-PRO LIMITED	AW RESPONSABILE / AW Responsible Yeovil Transmissions
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SITO PRODUTTIVO FORNITORE / Production Supplier Site Eagle Works, London Road, Thrupp, Stroud, Gloucestershire, GL5 2BA	AW REPARTO / AW Department
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PROCESSO SPECIALE / Special Process
ISPEZIONE LIQUIDI PENETRANTI / LIQUID PENETRANT INSPECTION

DETTAGLIO PROCESSO / Process Detail

SPECIFICHE APPLICABILI E RELATIVO STATO DI REVISIONE (segue a pagina 2)
Applicable Specifications and Revision Number (continue to page 2)

AWPS006X Rev. D
WHPS256 Rev. 31
STA100-81-38 Rev. C

IMPIANTI E DATI IMPIANTO / System and Identification Data
Penetrant Flaw Detection (Type 1, Method A&D, Sensitivity Level 2&3) at the above Production Site

ATTIVITA' APPROVATE / Approved Activities
Penetrant Flaw Detection

LIMITAZIONI / Limitations

IL PROCESSO E' APPLICABILE ALLA PRODUZIONE DI PARTI P/N / The process is Applicable for the manufacturing of Parts P/N

<input checked="" type="checkbox"/> AGUSTAWESTLAND	<input type="checkbox"/> BELL	<input type="checkbox"/> BOEING	<input type="checkbox"/> SIKORSKY	<input type="checkbox"/> HUGHES	<input type="checkbox"/>
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PERSONALE INTERESSATO ALL'IMPIANTO / Personnel Involved for the Process

RESPONSABILE PRODUZIONE / Production Responsible M Keeling	RESPONSABILE QUALITA' / Quality Responsible R Goulding
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PERSONALE ADDETTO / Personnel Involved G Jones, B Baxter, R Donaldson, S Hale	CONTROLLORI (segue a pagina 2) / Inspectors (continue to page 2) JONES GRAYSON - Lev. 3 DONALDSON ROBIN - Lev. 2 HALE S - Lev. 2
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RESPONSABILITA': L'ESECUZIONE DELLE PROVE DI MANTENIMENTO DELLA QUALIFICA DELL'IMPIANTO E' RESPONSABILITA' DEL FORNITORE / AW STABILIMENTO.
RESPONSIBILITY: the AW Plant / the supplier has the responsibility to perform all tests required by the maintenance program.
RINTRACCIABILITA': PRESSO LA FUNZIONE QUALITA' DEVE ESSERE DISPONIBILE LA REGISTRAZIONE DEI CONTROLLI PERIODICI DI MANTENIMENTO.
TRACEABILITY: Records of all tests performed and related results must be available at quality function or inside to the system.

R.F.V.A. APPROVATE / Approved R.F.V.A.

RIF. RAPPORTO DI QUALIFICA N° / Ref. Qualification Report N° DQP GB12/0260/00	DATA RAPPORTO DI QUALIFICA / Qualification Report Date 18/09/2014
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DATA EMISSIONE DQP DQP Issue Date	11/07/2014	VALIDITA' IN ANNI DQP DQP Validity Years	3	DATA SCADENZA DQP DQP Expiration Date	11/07/2017
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IL PRESENTE DOCUMENTO DEVE ESSERE ESPOSTO IN PROSSIMITA' DEGLI IMPIANTI
This document must be attached to the system

COMPILATO DA Prepared By Fisher Mark	DATA Date 18/09/2014	RESPONSABILE DI LABORATORIO Laboratory Responsible Brown Anthony	DATA Date 24/10/2014	RESPONSABILE QUALITY CONTROL Quality Control Manager Brown Dana A	DATA Date 27/10/2014
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PROVE E CONTROLLI DA ESEGUIRE <i>Inspections and Tests to be Performed</i>	FREQUENZA <i>Frequency</i>	DOCUMENTI DI RIFERIMENTO <i>Reference Documents</i>
All applicable Calibrations and Checks as specified in AWPS006X Table 7	As defined in AWPS006X Table 7	AWPS006X
REVISIONI / Revisions		
NOTE / Remarks: Transfer of existing AgustaWestland Limited Special Process Approvals, as shown on SAP Scope of Approval on date of transfer, to the now common DQP process.		
Segue da pagina 1 / Continued from page 1		
SPECIFICHE APPLICABILI E RELATIVO STATO DI REVISIONE / Applicable Specifications and Revision Number		
AWIS072A Rev. A		
AWPS009X Rev. H		
ASTM E1417/E1417M Rev. 13		
PERSONALE ADDETTO / Personnel Involved	CONTROLLORI / Inspectors	
	BAXTER BRIAN - Lev. 2	