



**BOMBARDIER  
AEROSPACE**

Short Brothers plc  
Airport Road  
Belfast BT3 9DZ Northern Ireland  
Telephone +44 (0)28 9045 8444  
Fax +44 (0)28 9073 3396  
<http://www.aerospace.bombardier.com>

**Supplier Name:** Nu-Pro Surface Treatments Ltd

**Address:** Eagle Works  
London Road  
Trupp Stroud  
Gloucester  
GL5 2BA

**Attn:** Bob Goulding

**Date:** 20<sup>th</sup> March 2002

**Subject:** Bombardier Aerospace Approval

**Reference Number:** 2556  
**Assessment Type:** Audit  
**Assessment Date:** 05/06/2001

Registered in  
Northern Ireland N 1062

Registered Office: Airport Road  
Belfast Northern Ireland

Dear Bob,

I am pleased to inform you that following the audit conducted by Barrie Colville on Jun 2001, the Quality System of Nu-Pro has been granted approval to Bombardier Aerospace Requirements for Suppliers QD 4.6-40.

This approval is dependant on Nu-Pro continuing to comply with QD 4.6 - 40 and all other procedural and / or specification requirements.

It is Bombardier Aerospace policy to purchase only from approved suppliers who consistently meet the required standards of quality and reliability, therefore Bombardier Aerospace Procurement Quality may elect to audit your facility at any time prior to or during any contract in order to:

- Assure continuing compliance with contractual and quality requirements.
- Investigate any quality problems and assure that effective corrective action measures are implemented.
- Evaluate the effect of any change in facility, process, equipment or management.

100 YEARS OF AIRCRAFT INNOVATION



# Certificate of Approval

The Quality Management system of

## **Nu-Pro Surface Treatments**

Eagle Works  
London Road Thrupp  
Stroud

is hereby granted approval in accordance  
with QD 4.6 - 40 and the terms of  
the relevant approval letter.

**SB/VC/152**  
Approval Number

Subject to compliance with forgoing conditions, this approval shall remain valid for an unlimited duration until the approval is surrendered, superseded or revoked.

Issue Date

27<sup>th</sup> April 2010

QA Supplier Approval Manager

*This certificate and letter of approval are subject to withdrawal  
at the discretion of the issuing authority*

# **BOMBARDIER**

Bombardier Aerospace  
Short Brothers plc Airport Road Belfast BT3 9DZ Northern Ireland

NU-PRO LTD., 0000110658  
EAGLE WORKS LONDON ROAD THRUPP  
STROUD, GL  
GB, GL5 2BA  
TEL: 01453 883344 FAX: 01453 731597

Class:  
A SUBCONTRACTORS

Systems:  
1104 ISO 9001:2000  
1110 AS 9100

Specification Controlled:

BAPS 138-43 APPLICATION OF FLUID RESISTANT PRIMER  
BAPS 138-44 APPL'N OF FLUID RESISTANT POLYURETHANE COATING  
BAPS 144-005 IDENTIFICATION OF AIRCRAFT PARTS AND ASSEMBLIES  
BAPS 160-10 CHROMIC ACID ANODIZING  
BAPS 160-20 CHEMICAL CONVERSION TREATMENT FOR ALUMINIUM ALLOYS  
BAPS 160-28 CHROMIUM PLATING OF STEELS HEAT TREATED TO ABOVE 220 KSI  
BAPS 160-32 SULFURIC ACID ANODIZING  
BAPS 161-007 APPLICATION OF MIL-L-46010 SOLID FILM LUBRICANT  
BAPS 168-013 HARDNESS AND ELECTRICAL CONDUCTIVITY TESTING OF METALS  
BAPS 176-02 FLUORESCENT PENETRANT INSPECTION  
BAPS 176-04 MAGNETIC PARTICLE INSPECTION  
BAPS 180-001 ALKALINE CLEANING  
BAPS 180-15 PASSIVATION OF CORROSION RESISTANT STEEL  
BAPS 180-32 ACID CLEANING AND DEOXIDIZING ALUMINUM ALLOYS  
MPS 160-08 CADMIUM PLATING OF CARBON AND LOW ALLOY STEELS BELOW 220,000PSI, COPPER ALLOYS AND CRES STEELS  
PPS 20.01 MAGNETIC PARTICLE INSPECTION  
PPS 20.03 PENETRANT FLAW DETECTION  
PPS 31.05 SURFACE TREATMENTS OF CORROSION RESISTANT STEELS  
PPS 32.01 CROMATE CONVERSION COATING  
PPS 32.03 CHROMIC ACID ANODIZING (A1)  
PPS 32.05 SULPHURIC ACID ANODISING  
PPS 33.01 CADMIUM PLATING (E1)  
PPS 33.04 HARD CHROMIUM PLATE  
PPS 34.03 APPLICATION OF POLYURETHANE ENAMEL (F24 & F37)  
PPS 34.08 EPOXY PRIME  
PSPEC 300 PENETRANT FLAW DETECTION  
PSPEC 301 MAGNETIC PARTICLE INSPECTION  
PSPEC 403 CADMIUM PLATING OF CARBON, LOW ALLOY AND STAINLESS STEELS  
PSPEC 410 CHROMIC ACID ANODISING  
PSPEC 411 SULPHURIC ACID ANODISING  
PSPEC 416 PASSIVATION OF AUSTENITIC, MARTENSITIC AND PH STEELS  
PSPEC 419 CHEMICAL CONVERSION COATING OF ALUMINIUM AND ALUMINIUM ALLOYS  
PSPEC 910 ETCH AND EPOXY PRIMING

# BOMBARDIER

AEROSPACE  
Short Brothers PLC  
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TEL +44 (0)28 9045 8444  
FAX +44 (0)28 9073 3396  
Registered in Northern Ireland  
Certificate NI 1062  
Registered Office: Airport Road  
Belfast Northern Ireland

24<sup>th</sup> January 2014  
**NU-PRO LTD**  
EAGLE WORKS LONDON ROAD THRUPP,  
STROUD,  
GL5 2BA

SAP Supplier no: 110658  
SAP Notification no: 1000048598

**Attention: Martin Trigg-Hogarth**  
**Subject: Approval letter**

Bombardier Aerospace is pleased to inform you that your company is now APPROVED to process specification;

BAPS 160-009 Chromium Plating of Steels Heat Treated to Less Than 220,000 Psi and Copper Alloys

This approval is issued on the condition that your company continues to comply with QD 4.6-40: Bombardier Aerospace Requirements for Suppliers and maintain acceptable product delivery performances. Copy of the document can be found on the Bombardier Internet site at <http://www.aerospace.bombardier.com/>, "English", "Core Businesses", "Bombardier Aerospace", "suppliers", "click here for our quality requirements".


Bombardier Aerospace Quality may elect to audit your facility at any time during or prior to any contract in order to:

- Assure continuing compliance with contractual and quality requirements.
- Investigate any quality problems and assure that effective corrective action measures are implemented.
- Evaluate the effect of any change in facility, process, equipment, or management.

Your approval status will be periodically reviewed and / or revised based on supplier performance.

It is Bombardier Aerospace's policy to purchase only from approved suppliers who consistently meet our standards of quality and reliability. We look forward to a lasting relationship driven by a desire for continuous quality improvement.

Sincerely yours,



Barrie Colville  
Principal Quality Engineer  
SQM – Supplier Approval  
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Email: [barrie.colville@aero.bombardier.com](mailto:barrie.colville@aero.bombardier.com)