



GKN AEROSPACE SERVICES  
 EAST COWES  
 ISLE OF WIGHT  
 PO32 6RA

## NU-PRO

### IS APPROVED FOR THE PROCESSES LISTED BELOW

Reports: SQ/15/011	Audit date: 04-Feb-15	Expiry date: 10-May-18 (1)
Reports: SQ/14/017	Audit date: 16-Apr-14	Expiry date: 15-Apr-17 (2)
Reports: SQ/15/008	Audit date: 11-May-15	Expiry date: 10-May-18

	Specification	Process		Specification	Process
(1)	DEF-STAN 03-25	SULPHURIC ACID ANODISING		STD 4111	STRESS RELIEVING
(2)	WAPS22-01	CHEMICAL MILLING ALUMINIUM		AMS 2750	PYROMETRY
	WAPS 09-02	CLEANING OF METALS		WAPS 41-04	PASSIVATION
	STD 2573	ABRASIVE BLASTING OF METALLIC COMPONENTS		AMS 2700	PASSIVATION
	WAPS 41-06	SULPHURIC ACID ANODISING		STD 1969	PASSIVATION
	AMS 2471	SULPHURIC ACID ANODISING		WAPS 25-07	APPROVAL OF NDT PERSONNEL
	WAPS 41-05	CHROMIC ACID ANODISING		NAS410/EN4179	APPROVAL OF NDT PERSONNEL
	STD 1966	CHROMIC ACID ANODISING		WAPS 25-02	PENETRANT INSPECTION
	WAPS 41-01	ALOCROM/ALODINE		STD 4049	PENETRANT INSPECTION
	SDT 2754	ALOCROM/ALODINE		WAPS 25-04	HARDNESS AND CONDUCTIVITY
	WAPS 26-01	PAINT / PRIMER APPLICATION		WAPS 25-05	HARDNESS AND CONDUCTIVITY
	STD 3268	PAINT / PRIMER APPLICATION		ASTM E 18	HARDNESS AND CONDUCTIVITY
	WAPS 28-08	ELECTROLESS NICKEL PLATING		WAPS 25-06	ETCH INSPECTION OF TITANIUM
	AMS 2402	ZINC PLATING		WAPS 31-01	TEMPORARY PROTECTIVE TREATMENT
	WAPS 28-03	CADMIUM PLATING		STD 2578	TEMPORARY PROTECTIVE TREATMENT
	STD 1980	CADMIUM PLATING			
	WAPS 40-01	STRESS RELIEVING			

*WHPS APPROVALS ONLY APPLY FOR WORK PLACED BY GKN AS EAST COWES ISLE OF WIGHT PO32 6RA*  
*THIS APPROVAL IS CONDITIONAL ON THE SUPPLIER ADHERING TO SQA01 AND INFORMING GKN OF*  
*SIGNIFICANT CHANGES TO PLANT, PROCESS OR PERSONNEL. GKN RESERVE THE RIGHT TO REAUDIT.*  
*THIS APPROVAL MAY BE WITHDRAWN IF CORRECTIVE ACTIONS ARE NOT CLOSED IN A TIMELY MANNER*

  
**CHIEF MATERIALS ENGINEER (PROCESSES)**  
**ON BEHALF OF GKN AEROSPACE SERVICES**