

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0258/00
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione
☒ External / Esterna		☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio
SPECIAL PROCESS / Processo Speciale CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS / CONVERSIONE CROMICA LEGHE DI ALLUMINIO		
PROCESS DETAIL / Dettaglio Processo		
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i>		
AWPS002T - Chromate Conversion Treatment of Aluminu Rev. B		
WHPS256 - Cleaning of Metal Surfaces. Rev. 32		
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Treatment line as attached		
APPROVED ACTIVITIES / Attività Approvate Alcrom treatment to AWPS002T		
LIMITATIONS / Limitazioni		
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>		
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F		
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo		
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding
ASSIGNED PERSONNEL / Personale addetto N Glead, N Brown, P Windle, P O'Leary, L. Kuffova, R. Marinov, J. Smith, B. Cook		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati		
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate None		
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0258/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 08/07/2020
DQP INITIAL VALIDITY DATE Data inizio validità DQP	08/07/2020	DQP VALIDITY YEARS Validità in anni DQP
	3	DQP EXPIRATION DATE Data Scadenza DQP
		08/07/2023
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>		
PREPARED BY Preparato Da Fraser Ian	DATE Data 10/07/2020	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash
		DATE Data 10/07/2020
		QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew
		DATE Data 21/08/2020

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0258/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Coating Appearance	100% of parts	AWPS002T Para. 7.2.1	
Surface Quality and Adhesion	Every batch	AWPS002T Para. 7.2.2	
Solution Maintenance	As determined in accordance with WHPS389 & AWPS 002T	AWPS002T Para. 7.3.1. Table 3 & Table 4	
Paint Adhesion	Monthly	AWPS002T Para. 7.3.2	
Corrosion Resistance	Monthly	AWPS002T Para. 7.3.3	
REVISIONS / Revisioni			
REMARKS / Note Initial approval for AWPS002T			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0259/00		
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione	☒ External / Esterna	☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly		
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio		
SPECIAL PROCESS / Processo Speciale CHROMIC ACID ANODIZING / OSSIDAZIONE ANODICA CROMICA				
PROCESS DETAIL / Dettaglio Processo				
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i>				
AWPS003T - CHROMIC ACID ANODIZING Rev. A				
WHPS256 - CLEANING OF METAL SURFACE Rev. 32				
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Chromic acid anodise line see attached				
APPROVED ACTIVITIES / Attività Approvate Chromic acid anodise to AWPS003T				
LIMITATIONS / Limitazioni Types 3, 4B and 4C anodise				
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>				
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐				
PERSONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo				
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding		
ASSIGNED PERSONNEL / Personale addetto B. Cook, N Brown, N Gleed, R. Marinov		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones		
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati				
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate				
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0259/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 08/06/2020		
DQP INITIAL VALIDITY DATE / Data inizio validità DQP 08/06/2020		DQP VALIDITY YEARS / Validità in anni DQP 3		DQP EXPIRATION DATE / Data Scadenza DQP 08/06/2023
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>				
PREPARED BY / Preparato Da Fraser Ian	DATE / Data 31/07/2020	LABORATORY RESPONSIBLE / Responsabile di Laboratorio Hatefi Arash	DATE / Data 03/08/2020	QUALITY CONTROL MANAGER / Responsabile Quality Control Huntley Andrew

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0259/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Coating Appearance	100% of batch	AWPS003T Para. 7.2.1	
Surface Powder & Adhesion	Each batch	AWPS003T Para. 7.2.3	
Solution Maintenance	As determined in accordance with AWPS003T	AWPS003T Para. 7.3.1 & Table 5 & 6	
Corrosion Resistance	Monthly	AWPS003T Para. 7.3.2 & Table 5	
Coating Weight	Monthly	AWPS003T Para. 7.3.3 & Table 5	
REVISIONS / Revisioni			
REMARKS / Note Initial approval for AWPS003T			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0260/00
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione
		☒ External / Esterna ☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio
SPECIAL PROCESS / Processo Speciale LIQUID PENETRANT INSPECTION / ISPEZIONE LIQUIDI PENETRANTI		
PROCESS DETAIL / Dettaglio Processo		
APPLICABLE SPECIFICATIONS AND REVISION NUMBER (continue to page 2) <i>Specifiche Applicabili e Relativo Stato di Revisione (segue a pagina 2)</i>		
AWPS006X - ISPEZIONE CON LIQUIDI PENETRANTI - LIQUI Rev. E		
AWPS009X - QUALIFICATION AND APPROVAL OF NDT PERSON Rev. I		
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti See attached. PDF Oven Omron E5CSV		
APPROVED ACTIVITIES / Attività Approvate Penetrant Flaw detect to AWPS 006X		
LIMITATIONS / Limitazioni Type 1, Method A, Sensitivity Level 2 & 3. Type 1, Method D, Sensitivity Level 2 & 3		
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>		
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐		
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo		
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding
ASSIGNED PERSONNEL / Personale addetto		INSPECTORS / Controllori BRAND JOHN - Lev. 3R LOCKYER KERRI-LOUISE - Lev. 2 McCLUNG JASON - Lev. 2
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati		
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate		
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0260/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 08/07/2020
DQP INITIAL VALIDITY DATE / Data inizio validità DQP 08/07/2020	DQP VALIDITY YEARS / Validità in anni DQP 3	DQP EXPIRATION DATE / Data Scadenza DQP 08/07/2023
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>		
PREPARED BY / Preparato Da Fraser Ian	DATE / Data 24/08/2020	LABORATORY RESPONSIBLE / Responsabile di Laboratorio Hatefi Arash
	DATE / Data 24/08/2020	QUALITY CONTROL MANAGER / Responsabile Quality Control Huntley Andrew
		DATE / Data 20/11/2020

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0260/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i> All Applicable Calibrations and Checks as specified in AWPS006X Table 7	FREQUENCY <i>Frequenza</i> As defined in AWPS006X Table 7	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i> AWPS 006X	
REVISIONS / Revisioni			
REMARKS / Note Initial approval			
COMMODITY / Commodity NDT			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASTM E1417 - STANDARD PRACTICE FOR LIQUID PENETRANT TESTING Rev. 16			
AWIS072A - CALIBRATION OF LIGHT METERS Rev. C			
WHPS256 - Cleaning of Metal Surfaces. Rev. 32			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0261/00		
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione	☒ External / Esterna	☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly		
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio		
SPECIAL PROCESS / Processo Speciale SULPHURIC ACID ANODIZING FOR ALUMINIUM / OSSIDAZIONE ANODICA SOLFORICA ALLUMINIO				
PROCESS DETAIL / Dettaglio Processo				
APPLICABLE SPECIFICATIONS AND REVISION NUMBER Specifiche Applicabili e Relativo Stato di Revisione				
WHPS258 - SULPHURIC ACID ANODISING OF ALUMINIUM AL Rev. 15				
WHPS256 - CLEANING OF METAL SURFACE Rev. 32				
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Sulphuric acid anodise line, see attached				
APPROVED ACTIVITIES / Attività Approvate Sulphuric acid anodise to WHPS258				
LIMITATIONS / Limitazioni				
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>				
☒ AgustaWestland	☐ Bell	☐ Boeing	☐ Sikorsky	☐ AW609
☐ ICH-47F				
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo				
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding		
ASSIGNED PERSONNEL / Personale addetto N Glead, N Brown, P Windle, P O'Leary, L. Kuffova, R. Marinov, J. Smith, B. Cook		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones		
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati				
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP1119 & IP1145				
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0261/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 06/07/2020		
DQP INITIAL VALIDITY DATE Data inizio validità DQP	08/07/2020	DQP VALIDITY YEARS Validità in anni DQP	3	DQP EXPIRATION DATE Data Scadenza DQP
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>				
PREPARED BY Preparato Da Fraser Ian	DATE Data 10/07/2020	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash	DATE Data 13/07/2020	QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew
				DATE Data 21/08/2020

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0261/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Visual	All parts treated	WHPS258 Para.11.1- 11.2	
Thickness	Each Batch	WHPS258 Para.11.3- 11.5	
Salt Spray (Corrosion)	2 Test Panels Monthly	WHPS258 Para.11.6	
Solution Analysis	I.A.W WHPS389	WHPS258 Para. 12	
REVISIONS / Revisioni			
REMARKS / Note Initial approval to WHPS258			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0262/00		
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione	☒ External / Esterna	☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly		
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio		
SPECIAL PROCESS / Processo Speciale STRUCTURAL BONDING AND CURING / INCOLLAGGIO STRUTTURALE E POLIMERIZZAZIONE				
PROCESS DETAIL / Dettaglio Processo				
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i>				
WHPS444 - Bonding with room temperature curing str Rev. 23				
WHPS256 - Cleaning of Metal Surfaces. Rev. 32				
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Spray booth and Oven Omron E5CN				
APPROVED ACTIVITIES / Attività Approvate Application of bond primer to WHPS444 & 319				
LIMITATIONS / Limitazioni Primer application only to WHPS444 & 319				
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>				
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐				
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo				
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding		
ASSIGNED PERSONNEL / Personale addetto Jamie Keveren, Mark Keveren, Adrian Fitzgerald		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones		
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati				
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate None				
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0262/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 08/07/2020		
DQP INITIAL VALIDITY DATE Data inizio validità DQP	08/07/2020	DQP VALIDITY YEARS Validità in anni DQP	3	DQP EXPIRATION DATE Data Scadenza DQP
08/07/2023				
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>				
PREPARED BY Preparato Da Fraser Ian	DATE Data 19/08/2020	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash	DATE Data 19/08/2020	QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew
				DATE Data 21/08/2020

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0262/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Visual examination	Every part processed	WHPS444 & 319	
REVISIONS / Revisioni			
REMARKS / Note Initial aproval			
COMMODITY / Commodity COMP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione WHPS319 - Rev. 16			
ASSIGNED PERSONNEL / Personale Addetto	INSPECTORS / Controllori		

		D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0264/00	
☒ INITIAL QUALIFICATION Qualificazione Iniziale		☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica		☐ REQUALIFICATION Riqualificazione	
				☒ External / Esterna ☐ Internal / Interna	
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED			RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly		
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB			DEPARTMENT - BUILDING / Reparto - Edificio		
SPECIAL PROCESS / Processo Speciale CADMIUM PLATING, ELECTRODEPOSITED / CADMIATURA CIANOALCALINA ELETTODEPOSITATA					
PROCESS DETAIL / Dettaglio Processo					
APPLICABLE SPECIFICATIONS AND REVISION NUMBER Specifiche Applicabili e Relativo Stato di Revisione					
WHPS257 - CADMIUM PLATING Rev. 22					
WHPS256 - CLEANING OF SURFACES Rev. 32					
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Treatment line as attached					
APPROVED ACTIVITIES / Attività Approvate Cadmium plating to WHPS257					
LIMITATIONS / Limitazioni Excluding steels of strength exceeding 1450MPa					
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N Il processo è Applicabile alla produzione di Parti P/N					
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐					
PERSONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo					
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer			QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding		
ASSIGNED PERSONNEL / Personale addetto A Taylor, J Callinan, K Neely, K Sands, K OSullivan, M. Summers, R Powell, S Jones			INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones		
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati					
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP1244 & IP2149					
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0263/00			QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 08/07/2020		
DQP INITIAL VALIDITY DATE Data inizio validità DQP		08/07/2020		DQP VALIDITY YEARS Validità in anni DQP	
		3		DQP EXPIRATION DATE Data Scadenza DQP	
				08/07/2023	
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze					
PREPARED BY Preparato Da Fraser Ian		DATE Data 16/07/2020		LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash	
				DATE Data 16/07/2020	
				QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew	
				DATE Data 21/08/2020	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0264/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Control and calibration of stress relief and de-embrittlement oven	As per applicable specification	AWPS001Q	
Corrosion resistance	Monthly (as applicable)	WHPS 257 Para 12.3	
Visual appearance	Each lot/batch	WHPS 257 Para 11.1 and Appendix A.	
Porosity (Corrodible Steels only)	Each lot/batch as required	WHPS 257 Para 11.2	
Adhesion	Each lot/batch	WHPS 257 Para 11.3	
Thickness	Each lot/batch	WHPS 257 Para 11.4	
Solution Analysis	Controlled in accordance with WHPS 389	WHPS257 Para 12.1	
REVISIONS / Revisioni			
REMARKS / Note Initial approval of Nu-Pro for Cadmium plating to WHPS257			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0265/00
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione
☒ External / Esterna		☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio
SPECIAL PROCESS / Processo Speciale PASSIVATION / PASSIVAZIONE		
PROCESS DETAIL / Dettaglio Processo		
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i> AWPS008T - Passivation of Corrosion Resistant Steel Rev. B WHPS256 - CLEANING OF SURFACES Rev. 32		
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Passivation on the treatment line, see attached.		
APPROVED ACTIVITIES / Attività Approvate Passivation to AWPS008T		
LIMITATIONS / Limitazioni		
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>		
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐		
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo		
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding
ASSIGNED PERSONNEL / Personale addetto N Gleed, K Neely, N Brown, A Merrick, M Summers, R Powell, S Jones, P O'Leary, K Sands, J.Callinan,		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati		
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate		
QUALIFICATION REPORT No. / Rapporto di Qualifica N° Gb13/0265/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 12/10/2020
DQP INITIAL VALIDITY DATE Data inizio validità DQP	12/10/2020	DQP VALIDITY YEARS Validità in anni DQP
	3	DQP EXPIRATION DATE Data Scadenza DQP
		12/10/2023
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>		
PREPARED BY Preparato Da Fraser Ian	DATE Data 28/10/2020	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash
	DATE Data 30/10/2020	QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew
		DATE Data 18/11/2020

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0265/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Visual inspectio	Every part processes	AWPS008T Para 7.2.1.1	
REVISIONS / Revisioni 			
REMARKS / Note Initial approval			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto D Sparkes, A.Gardner		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0266/00
☒ INITIAL QUALIFICATION Qualificazione Iniziale ☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica ☐ REQUALIFICATION Riquilificazione ☒ External / Esterna ☐ Internal / Interna		
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio
SPECIAL PROCESS / Processo Speciale APPLICATION OF SOLID LUBRICANTS / APPLICAZIONE LUBRIFICANTE SOLIDO		
PROCESS DETAIL / Dettaglio Processo		
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i>		
WHPS014 - Application of Molybdenum Disulphide Dry Rev. 19		
WHPS256 - Cleaning of Metal Surfaces. Rev. 32		
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Paint shop, spray guns as relevant. See attached		
APPROVED ACTIVITIES / Attività Approvate Dry film lubricant to WHPS014 Type 2A		
LIMITATIONS / Limitazioni Type 2A application only.		
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>		
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐		
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo		
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding
ASSIGNED PERSONNEL / Personale addetto James Hopes, Jamie Keveren, Mark Keveren, Adrian Fitzgerald		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati		
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP2213		
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0266/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 12/10/2020
DQP INITIAL VALIDITY DATE Data inizio validità DQP	12/10/2020	DQP VALIDITY YEARS Validità in anni DQP
	3	DQP EXPIRATION DATE Data Scadenza DQP
		12/10/2023
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>		
PREPARED BY Preparato Da Fraser Ian	DATE Data 14/01/2021	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash
		DATE Data 14/01/2021
		QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew
		DATE Data 12/03/2021

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0266/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Inspection as called for in para 11	Every batch	WHPS014 para 11	
REVISIONS / Revisioni			
REMARKS / Note Initial approval			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

		D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0268/00	
☒ INITIAL QUALIFICATION Qualificazione Iniziale		☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica		☐ REQUALIFICATION Riqualficazione	
☒ External / Esterna		☐ Internal / Interna			
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED			RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly		
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB			DEPARTMENT - BUILDING / Reparto - Edificio		
SPECIAL PROCESS / Processo Speciale SILVER PLATING ELECTRODEPOSITED / ARGENTATURA CIANOALCALINA ELETTRODEPOSITATA					
PROCESS DETAIL / Dettaglio Processo					
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i>					
WHPS180 - ELECTRODEPOSITION OF SILVER Rev. 9					
WHPS256 - CLEANING OF METAL SURFACE Rev. 32					
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Silver plate on the treatment line as attached					
APPROVED ACTIVITIES / Attività Approvate Silver plate to WHPS180					
LIMITATIONS / Limitazioni No approval to apply Tarnish Resistance coating to the Silver plate.					
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N Il processo è Applicabile alla produzione di Parti P/N					
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐					
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo					
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer			QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding		
ASSIGNED PERSONNEL / Personale addetto P O'Leary, J. Smith, K Neely, A Merrick, R Powell, S Jones, J. Callinan, D Sparkes, A. Gardner			INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones		
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati					
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP1244 & IP2162					
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0268/00			QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 12/10/2020		
DQP INITIAL VALIDITY DATE Data inizio validità DQP		12/10/2020		DQP VALIDITY YEARS Validità in anni DQP	
		3		DQP EXPIRATION DATE Data Scadenza DQP	
				12/10/2023	
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze					
PREPARED BY Preparato Da Fraser Ian		DATE Data 19/11/2020		LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash	
		DATE Data 19/11/2020		QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew	
				DATE Data 09/04/2021	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0268/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Inspection as detailed in para 12 of WHPS180	Every part processed	WHPS180	
Solution control as detailed in para 11 of WHPS180	Solutions shall be controlled in accordance with WHPS 389.	WHPS180	
REVISIONS / Revisioni			
REMARKS / Note Initial Approval			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

		D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0269/00	
☒ INITIAL QUALIFICATION Qualificazione Iniziale		☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica		☐ REQUALIFICATION Riqualficazione	
☒ External / Esterna		☐ Internal / Interna			
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED			RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly		
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB			DEPARTMENT - BUILDING / Reparto - Edificio		
SPECIAL PROCESS / Processo Speciale SULPHURIC ACID ANODIZING FOR TITANIUM / OSSIDAZIONE ANODICA SOLFORICA TITANIO					
PROCESS DETAIL / Dettaglio Processo					
APPLICABLE SPECIFICATIONS AND REVISION NUMBER Specifiche Applicabili e Relativo Stato di Revisione WHPS300 - Anodic Sulphuric Oxidation of Titanium A Rev. 10 WHPS256 - CLEANING OF METAL SURFACE Rev. 32					
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Anodise Titanium on the treatment line as attached					
APPROVED ACTIVITIES / Attività Approvate Anodise Titanium to WHPS300					
LIMITATIONS / Limitazioni					
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N Il processo è Applicabile alla produzione di Parti P/N					
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐					
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo					
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer			QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding		
ASSIGNED PERSONNEL / Personale addetto N Glead, N Brown, P Windle, P O'Leary, L. Kuffova, R.Marinov, J.Smith, B.Cook.			INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones		
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati					
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP1282, IP2156					
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0269/00			QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 12/10/2020		
DQP INITIAL VALIDITY DATE Data inizio validità DQP		12/10/2020		DQP VALIDITY YEARS Validità in anni DQP	
		3		DQP EXPIRATION DATE Data Scadenza DQP	
				12/10/2023	
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze					
PREPARED BY Preparato Da Fraser Ian		DATE Data 18/11/2020		LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash	
		DATE Data 18/11/2020		QUALITY CONTROL MANAGER Responsabile Quality Control Huntley Andrew	
				DATE Data 09/04/2021	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0269/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Inspection as detailed in para 8 of WHPS300	Every part processed	WHPS300	
REVISIONS / Revisioni			
REMARKS / Note Initial Approval			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0272/00
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione
☒ External / Esterna		☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio
SPECIAL PROCESS / Processo Speciale HARD CHROME PLATING / CROMATURA DURA		
PROCESS DETAIL / Dettaglio Processo		
APPLICABLE SPECIFICATIONS AND REVISION NUMBER (continue to page 2) <i>Specifiche Applicabili e Relativo Stato di Revisione (segue a pagina 2)</i>		
WHPS259 - HARD CHROME PLATING OF STEEL PARTS Rev. 13		
WHPS256 - Cleaning of Metal Surfaces. Rev. 32		
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Hard Chrome Plating Line at the above Production site. See attached		
APPROVED ACTIVITIES / Attività Approvate Hard chrome plate to WHPS 259		
LIMITATIONS / Limitazioni		
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>		
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐		
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo		
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Kerri Lockyer
ASSIGNED PERSONNEL / Personale addetto A Merrick, R Powell, P O'Leary, S Marks, D Sparkes, B.Cook		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati		
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP984, IP1240 & IP2156		
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0272/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 11/10/2020
DQP INITIAL VALIDITY DATE / Data inizio validità DQP	11/10/2020	DQP VALIDITY YEARS / Validità in anni DQP
	3	DQP EXPIRATION DATE / Data Scadenza DQP
		11/10/2023
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>		
PREPARED BY / Preparato Da Fraser Ian	DATE / Data 22/12/2020	LABORATORY RESPONSIBLE / Responsabile di Laboratorio Hatefi Arash
		DATE / Data 22/12/2020
		QUALITY CONTROL MANAGER / Responsabile Quality Control Huntley Andrew
		DATE / Data 12/03/2021

PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED*Prove di Controllo Processo e Ispezioni da Eseguire***FREQUENCY***Frequenza***REFERENCE DOCUMENTS***Documenti di Riferimento*

Quality / Freedom from defects

Each Lot/Batch

WHPS 259 Para 11.1

Hardness

Each Lot/Batch

WHPS 259 Para 11.2

Thickness

Each Lot/Batch

WHPS 259 Para 7.3

REVISIONS / Revisioni**REMARKS / Note**

Initial Approval

COMMODITY / Commodity

CP

Continued from page 1 / Segue da pagina 1**APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione**

AMS2460 - PLATING, CHROMIUM Rev. A

WHPS006 - DE-EMBRITTLEMENT AND LOW TEMPERATURE STR Rev. 17

ASSIGNED PERSONNEL / Personale Addetto**INSPECTORS / Controllori**

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0276/00
☒ INITIAL QUALIFICATION Qualificazione Iniziale ☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica ☐ REQUALIFICATION Riquilificazione ☒ External / Esterna ☐ Internal / Interna		
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio
SPECIAL PROCESS / Processo Speciale CHROMATE TREATMENTS OF MAGNESIUM ALLOYS / CROMATAZIONE DELLE LEGHE DI MAGNESIO		
PROCESS DETAIL / Dettaglio Processo		
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i> WHPS194 - CHROMATE STRIPPING AND CHROMATING Rev. 13 WHPS256 - CLEANING OF SURFACES Rev. 32		
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Chromate line. See attached		
APPROVED ACTIVITIES / Attività Approvate Chromate Strip & Chromate to WHPS194		
LIMITATIONS / Limitazioni		
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>		
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F		
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo		
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding
ASSIGNED PERSONNEL / Personale addetto K Neely, N Brown, R Powell, S Jones, P O'Leary,		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati		
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP2279 & IP2280		
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0276/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 06/08/2021
DQP INITIAL VALIDITY DATE Data inizio validità DQP	06/08/2021	DQP VALIDITY YEARS Validità in anni DQP
	3	DQP EXPIRATION DATE Data Scadenza DQP
		06/08/2024
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>		
PREPARED BY Preparato Da Fraser Ian	DATE Data 10/08/2021	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash
		DATE Data 11/08/2021
		QUALITY CONTROL MANAGER Responsabile Quality Control Frecknall Richard
		DATE Data 18/08/2021

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0276/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Inspection of part to para 9	Every part processed	WHPS194	
Solution control	In accordance with WHPS 389	WHPS 194 Para 10	
REVISIONS / Revisioni			
REMARKS / Note Initial approval			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

		D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0277/01	
☐ INITIAL QUALIFICATION Qualificazione Iniziale		☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica		☒ REQUALIFICATION Riqualificazione	
				☒ External / Esterna ☐ Internal / Interna	
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED			RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly		
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB			DEPARTMENT - BUILDING / Reparto - Edificio		
SPECIAL PROCESS / Processo Speciale PROTECTIVE TREATMENT FOR MAGNESIUM ALLOY PARTS / TRATTAMENTO PROTETTIVO DI PARTI IN LEGA DI MAGNESIO					
PROCESS DETAIL / Dettaglio Processo					
APPLICABLE SPECIFICATIONS AND REVISION NUMBER <i>Specifiche Applicabili e Relativo Stato di Revisione</i>					
WHPS247 - Protective Treatment for Magnesium... Rev. 16					
WHPS256 - CLEANING OF SURFACES Rev. 32					
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Spray booth and cure oven. See attached					
APPROVED ACTIVITIES / Attività Approvate Protection Of Magnesium to WHPS247					
LIMITATIONS / Limitazioni Application of Primer to paragraphs 8.3 and 8.4. For parts for which WHPS700 is applicable, a WA1980 form will be required before deviation IP2287 or IP2300 can be implemented.					
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>					
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐					
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo					
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer			QUALITY RESPONSIBLE / Responsabile Qualità Bob Goulding		
ASSIGNED PERSONNEL / Personale addetto James Hopes, Jamie Keveren, Mark Keveren, Adrian Fitzgerald, Sebastian Dycfeld, Patrick Dudy, Peter			INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones		
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati					
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP2287, IP2300					
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0247/01			QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 04/11/2021		
DQP INITIAL VALIDITY DATE Data inizio validità DQP		27/11/2021		DQP VALIDITY YEARS Validità in anni DQP	
		3		DQP EXPIRATION DATE Data Scadenza DQP	
				27/11/2024	
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>					
PREPARED BY Preparato Da Fraser Ian	DATE Data 13/12/2021	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash	DATE Data 14/12/2021	QUALITY CONTROL MANAGER Responsabile Quality Control Frecknall Richard	DATE Data 16/12/2021

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0277/01
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Inspect primer in accordance with WHPS 081	Every part processed	WHPS247 Para 9.3.8	
Inspect Stove primer iaw WHPS247 Para 10	Every application	WHPS247	
REVISIONS / Revisioni Estensione specifiche tecniche Application of Stove primer to para 8.3			
REMARKS / Note Add Application of Stove primer to para 8.3			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto Windle		INSPECTORS / Controllori	

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo	N° GB13/0279/00
☒ INITIAL QUALIFICATION Qualificazione Iniziale	☐ RENEWAL OF QUALIFICATION Rinnovo della Qualifica	☐ REQUALIFICATION Riqualificazione
☒ External / Esterna		☐ Internal / Interna
APPROVED SUPPLIER OR LH PLANT / Fornitore o Sito LH NU-PRO LIMITED		RESPONSIBLE LH SITE / Sito LH Responsabile Yeovil Aircraft Assembly
PRODUCTION SITE / Sito Produttivo EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD (GL) GB		DEPARTMENT - BUILDING / Reparto - Edificio
SPECIAL PROCESS / Processo Speciale PLATING ELECTROLESS NICKEL / NICHELATURA PER REAZIONE CHIMICA		
PROCESS DETAIL / Dettaglio Processo		
APPLICABLE SPECIFICATIONS AND REVISION NUMBER Specifiche Applicabili e Relativo Stato di Revisione		
WHPS200 - ELECTROLESS NICKEL PLATING Rev. 11		
WHPS256 - CLEANING OF SURFACES Rev. 32		
EQUIPMENT AND RELEVANT DATA / Impianti e Dati Rilevanti Treatment Line, see attached		
APPROVED ACTIVITIES / Attività Approvate Electroless Nickel plate to WHPS200		
LIMITATIONS / Limitazioni The thickness of the plating shall not exceed 50 microns. IP2245 refers		
THE PROCESS IS APPLICABLE FOR THE PRODUCTION OF PARTS P/N <i>Il processo è Applicabile alla produzione di Parti P/N</i>		
☒ AgustaWestland ☐ Bell ☐ Boeing ☐ Sikorsky ☐ AW609 ☐ ICH-47F ☐		
PERONNEL ASSIGNED TO THE PROCESS / Personale Addetto al Processo		
PRODUCTION RESPONSIBLE / Responsabile Produzione Kerri Lockyer		QUALITY RESPONSIBLE / Responsabile Qualità Robert Goulding
ASSIGNED PERSONNEL / Personale addetto K Neely, R Powell, S Jones, P O'Leary, A Gardner		INSPECTORS / Controllori R Goulding, M Marks, P Barton, B Gardiner, A Kumar, W Barton, K-L Lockyer, S Jones
RESPONSIBILITY: THE APPROVED LH FACILITY / SUPPLIER IS RESPONSIBLE TO PERFORM ALL TESTS REQUIRED BY APPLICABLE PROCESS SPECIFICATIONS Responsabilità: il Reparto LH / Fornitore approvato è responsabile di eseguire tutte le prove richieste dalle Specifiche Applicabili TRACEABILITY: RECORDS OF ALL PROCESS CONTROL TESTING PERFORMED AND RELATED RESULTS MUST BE AVAILABLE Rintracciabilità: deve essere disponibile la registrazione di tutte le prove di controllo processo e relativi risultati		
APPROVED DEVIATIONS-RFVAs / Deviazioni-RFVA Approvate IP2245		
QUALIFICATION REPORT No. / Rapporto di Qualifica N° GB13/0279/00		QUALIFICATION REPORT DATE / Data Rapporto di Qualifica 29/01/2021
DQP INITIAL VALIDITY DATE Data inizio validità DQP	29/01/2021	DQP VALIDITY YEARS Validità in anni DQP
		3
		DQP EXPIRATION DATE Data Scadenza DQP
29/01/2024		
THIS DOCUMENT MUST BE DISPLAYED ON THE EQUIPMENT OR AS CLOSE AS POSSIBLE <i>Il presente documento deve essere esposto sugli impianti o nelle immediate vicinanze</i>		
PREPARED BY Preparato Da Fraser Ian	DATE Data 29/04/2021	LABORATORY RESPONSIBLE Responsabile di Laboratorio Hatefi Arash
		DATE Data 29/04/2021
QUALITY CONTROL MANAGER Responsabile Quality Control Frecknall Richard		DATE Data 16/07/2021

	D Q P Declaration of Qualification of the Process Dichiarazione Qualifica Processo		N° GB13/0279/00
PROCESS CONTROL TESTS AND INSPECTIONS TO BE PERFORMED <i>Prove di Controllo Processo e Ispezioni da Eseguire</i>	FREQUENCY <i>Frequenza</i>	REFERENCE DOCUMENTS <i>Documenti di Riferimento</i>	
Appearance	Every part processed	WHPS200. Para 13.1	
Adhesion	Each bath load	WHPS200. Para 13.2	
Thickness	100% of batch	WHPS200. Para 13.3	
Hardness	One sample from each batch	WHPS200. Para 13.4	
Corrosion Resistance	When deposits of electroless nickel plating of 25 µm or more are specified.	WHPS200. Para 13.5	
REVISIONS / Revisioni			
REMARKS / Note Initial approval			
COMMODITY / Commodity CP			
Continued from page 1 / Segue da pagina 1			
APPLICABLE SPECIFICATIONS AND REVISION NUMBER / Specifiche Applicabili e Relativo Stato di Revisione			
ASSIGNED PERSONNEL / Personale Addetto		INSPECTORS / Controllori	

To:
NU-PRO LIMITED

Eagle Works, London Rd, Thrupp
GL5 2BA - Stroud (GL)
(GB)

Fao: Quality Manager

NNCM/341/2020

Date: 03/09/2020

Subject: **LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES**

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0258/00	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

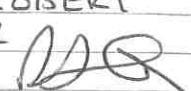
We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" **QRS01** and **QRS-104** procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


F. Quadrini

Supplier Acknowledgment of receipt			
Name :	Colombo	First Name :	ROBERT
Title :	QUALITY SYSTEM MANAGER		
Date :	23/09/20	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326			
E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To:
NU-PRO LIMITED

Eagle Works, London Rd, Thrupp
GL5 2BA - Stroud (GL)
(GB)

Fao: Quality Manager

NNCM/338/2020

Date: 03/09/2020

Subject: **LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES**

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0259/00	CHROMIC ACID ANODIZING

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" **QRS01** and **QRS-104** procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


F. Quadrini

Supplier Acknowledgment of receipt			
Name :	Goulding	First Name :	ROBERT
Title :	QUALITY SYSTEM MANAGER		
Date :	23/09/20	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326 E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To
NU-PRO LIMITED
EAGLE WORKS, LONDON RD, THRUPP -
GL5 2BA - STROUD (GL)
(GB)

Fao: Quality Manager

NNCM/465/2020

Date: 24/11/2020

Subject: LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0260/00	LIQUID PENETRANT INSPECTION

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" QRS01 and QRS-104 procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


F. Quadrini

Supplier Acknowledgment of receipt			
Name :	GOULDING	First Name :	ROBERT
Title :	QUALITY SYSTEM MANAGER		
Date :	26/11/20	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326 E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To:
NU-PRO LIMITED

Eagle Works, London Rd, Thrupp
GL5 2BA - Stroud (GL)
(GB)

Fao: Quality Manager

NNCM/335/2020

Date: 03/09/2020

Subject: **LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES**

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0261/00	SULPHURIC ACID ANODIZING FOR ALUMINIUM

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" **QRS01** and **QRS-104** procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


F. Quadrini

Supplier Acknowledgment of receipt			
Name :	COULDING	First Name :	ROBERT
Title :	QUALITY SYSTEM MANAGER		
Date :	23/09/20	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326			
E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To:
NU-PRO LIMITED

Eagle Works, London Rd, Thrupp
GL5 2BA - Stroud (GL)
(GB)

Fao: Quality Manager

NNCM/347/2020

Date: 03/09/2020

Subject: **LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES**

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0262/00	STRUCTURAL BONDING AND CURING

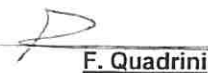
The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" QRS01 and QRS-104 procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


F. Quadrini

Supplier Acknowledgment of receipt			
Name :	GOULDING	First Name :	ROBERT
Title :	QUALITY SYSTEM MANAGER		
Date :	23/09/20	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326 E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To:
NU-PRO LIMITED

Eagle Works, London Rd, Thrupp
GL5 2BA - Stroud (GL)
(GB)

Fao: Quality Manager

NNCM/334/2020

Date: 03/09/2020

Subject: **LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES**

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0264/00	CADMIUM PLATING,ELECTRODEPOSITED

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" **QRS01** and **QRS-104** procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


F. Quadrini

Supplier Acknowledgment of receipt			
Name :	GOULDING	First Name :	ROBERT
Title :	QUALITY SYSTEM MANAGER		
Date :	23/09/20	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326 E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To
NU-PRO LIMITED
EAGLE WORKS, LONDON RD, THRUPP -
GL5 2BA - STROUD (GL)
(GB)

Fao: Quality Manager

NNCM/461/2020

Date: 19/11/2020

Subject: LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0265/00	PASSIVATION

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

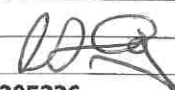
We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" QRS01 and QRS-104 procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


F. Quadrini

Supplier Acknowledgment of receipt			
Name :	GOULDING	First Name :	ROBERT
Title :	QUALITY SYSTEM MANAGER		
Date :	24/11/20	Signature :	
To be returned duly signed to Quality System -- Fax : +39-0775-205326 E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Plas R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To
 NU-PRO LIMITED
 EAGLE WORKS, LODON RD, THRUPP
 STROUD
 Gloucestershire
 GL5 2BA
 (UK)

Fao : Quality Manager

NNCM/554/2021

Date: 17/03/2021

Subject: LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0266/00	APPLICATION OF SOLID LUBRICANTS
GB13/0272/00	HARD CHROME PLATING

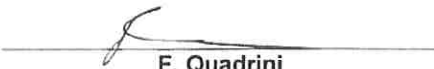
The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" QRS01 and QRS-104 procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of QUALITY SYSTEM


 F. Quadrini

Supplier Acknowledgment of receipt			
Name :	ROBERT	Surname	GOULDING
Title :	QUALITY SYSTEM MANAGER		
Date :	18/03/21	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326			
E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Colombo G./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To
NU-PRO LIMITED
EAGLE WORKS, LODON RD, THRUPP
STROUD
Gloucestershire
GL5 2BA

(UK)

Fao: Quality Manager

NNCM/567/2021

Date:13/04/2021

Subject: **LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES**

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0268/00	SILVER PLATING ELECTRODEPOSITED
GB13/0269/00	SULPHURIC ACID ANODIZING FOR TITANIUM

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

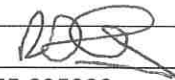
We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" **QRS01** and **QRS-104** procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**



F. Quadrini

Supplier Acknowledgment of receipt			
Name :	ROBERT	Surname	GOULDING
Title :	QUALITY & TECHNICAL SYSTEMS MANAGER		
Date :	26/04/21	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326			
E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Cavasino D./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To:
NU-PRO LIMITED
 EAGLE WORKS, LONDON RD, THRUPP - GL5
 2BA - STROUD (GL)
 GB

Fao: Quality Manager

NNCM/0650/2021

Date: 21/07/2021

Subject: LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0279/00	PLATING ELECTROLESS NICKEL
GB13/0277/00	PROTECTIVE TREATMENT FOR MAGNESIUM ALLOY PARTS

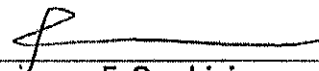
The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" QRS01 and QRS-104 procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**


 F. Quadri

Supplier Acknowledgment of receipt			
Name :	GOULDING	First Name :	ROBERT
Title :	QUALITY & TECHNICAL SYSTEM MANAGER		
Date :	27/07/21	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326 E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Cavaasino D./ Plas R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers

To:
NU-PRO LIMITED
 EAGLE WORKS, LONDON RD, THRUPP - GL5
 2BA - STROUD (GL)
 (GB)

Fao: Quality Manager

NNCM/0681/2021

Date: 30/08/2021

Subject: **LEONARDO HELICOPTERS APPROVAL OF SPECIAL PROCESSES**

Based on results of the evaluation performed by the Leonardo Helicopters Quality Department, we send you the enclosed special process approval/s (DQP Declaration of Qualification of the Process):

DQP N°	PROCESS TYPE
GB13/0276/00	CHROMATE TREATMENTS OF MAGNESIUM ALLOYS

The approval is valid until the expiration date specified in the DQP and can be renewed, on your request, by timely submitting the renewal reports three months before expiration.

We wish to point out that any non-fulfilments of scope limitations/restrictions specified in the document will cause the non-acceptance of the processed parts.

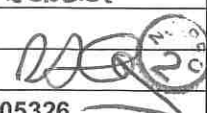
We remind you that you are responsible to manage the approved special processes, equipment, personnel and maintenance controls in compliance with the "Quality Manual for Suppliers" **QRS01** and **QRS-104** procedure, and to timely declare any significant changes that may require process requalification.

Best regards.

On behalf of **QUALITY SYSTEM**



F. Quadrini

Supplier Acknowledgment of receipt			
Name :	COULDING	First Name :	ROBERT
Title :	QUALITY & TECHNICAL SYSTEM MANAGER		
Date :	31/08/21	Signature :	
To be returned duly signed to Quality System – Fax : +39-0775-205326 E-mail: AWSpecialProcesses.MBX.AW@leonardocompany.com			

CC: Aranzanu G./ Cavasino D./ Pias R./ Biagini S./ Garavaglia A./ Plant Quality Control Managers