



COLLINS AEROSPACE
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Issue Date: 29th September 2022

Nu-Pro Limited
Eagle Works
London Road
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United Kingdom

For the attention of the Quality Manager

Dear Sir/ Madam

LETTER OF APPROVAL

Nu-Pro Limited; has been registered as an approved supplier following our evaluation or questionnaire. We have therefore allocated our Supplier Approval No. **146436** to your organisation and have made the appropriate entry on our Register of Approved Suppliers. This approval, which may be amended or withdrawn at the discretion of Collins Aerospace Systems Wolverhampton (Collins Wolverhampton), covers the following scope:

Supplier Type:

Processor

Supplier Scope:

Make to Print (Components)

The service of outside finishing for manufactured components to International/ National Standards and Collins Aerospace Systems Wolverhampton Drawing/ Specification requirements, in accordance with Special Process Approval Collins Wolverhampton Standard 981-151-005.

Commodity:

009EA GCC-Outside Finishing NDI
009FG GCC-Outside Finishing Coatings Electro Plate
009HB GCC-Outside Finishing Chem Process Passivation
009HC GCC-Outside Finishing Chem Process Acid Etching
009HF GCC-Outside Finishing Chem Process Other

Special Process Approval in accordance with Collins Aerospace Systems Wolverhampton (Collins Wolverhampton Standard 981-151-005.

Goodrich Actuation Systems Ltd

Registered Office: Fore 1, Fore Business Park, Stratford Road, Solihull, B90 4SS, England
Registered in England No. 4482320

Nadcap Commodity(s) – C/P Chemical Processing

Specification	Description
914-016-023/027	Hard Chromium Plating
914-018-016	Copper Plating
914-022-043/047	Cadmium Plating
914-022-051	Low Hydrogen Embrittlement Cadmium Plating for High Strength Steels
914-026-037/041	Silver Plating
914-030-009	Deposition of Electroless Nickel Coating on Steel
914-032-002	Black Oxide Treatment
914-032-023	Phosphate Coating on Ferrous Components
914-032-031	Hard Anodising
914-032-037	Sulphuric Acid Anodising
914-032-050	Anodising of Titanium and Titanium Alloys
914-032-059/060	Chemical Conversion Treatment of Aluminium and Aluminium Alloys
914-032-064	Chemical Conversion Coatings on Aluminium and Aluminium Alloys for Electrical Conductive Applications
914-032-093/099	Chromic Acid Anodising
914-032-100, 101, 102	Passivation of Corrosion Resistant Steels
914-034 Series & 914-042 Series	Application of Paints and Dry Film Lubricants
914-040 Series	Application of Dry Film Lubricants
981-060-016	Etch Inspection of Steel
AMS 2417 Type 2 Grade A & B	Zinc-Nickel Alloy Plating
AMS QQ P 35	Passivation Treatments for Corrosion Resistant Steel
AMS QQ-N-290	Nickel Plating (Electrodeposited)
AMS 2451	Brush Plating
AMS 2700 Method 1 Type 2, 6 & 8	Passivation of Corrosion Resistant Steel
ASTM B633	Zinc Plating
BS 1872	Specification for Electro-Deposited Tin
BS EN ISO 4527	Autocatalytic (Electroless) Nickel-Phosphorus Alloy Coatings. Specification And Test Methods.
DTD 911	Protection Of Magnesium-Rich Alloys Against Corrosion
FEIS101A	Anodising of Aluminium Alloy - Chromic
FEIS101B	Anodising of Aluminium Alloy - Sulphuric
FEIS102	Cadmium Plating
FEIS103	Copper Plating
FEIS105	Phosphating

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FEIS106	Chromium Plating
FEIS111	Alocrom1200 - Chromate conversion coatings of Aluminium
FEIS111	Brush Alocrom Repair
FEIS114	Electroless Nickel Plating
FEIS115	Passivation of Corrosion Resisting Steel
HDS1360	Painting of Components and Assemblies
HDS1462	Dry Film Lubricants
ISO 1456	Metallic and other inorganic coatings-Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium

Nadcap Commodity(s) – NDT Non-Destructive Testing

Specification	Description
981-060-014	Magnetic Particle Inspection
981-060-021	Penetrant Inspection
FEIS701A	Non-Destructive Testing - Magnetic Particle
FEIS701B	Non-Destructive Testing - Dye Penetrant
HDS1419	Etch Inspection of Steel Parts

This letter supersedes all previous approval by date of issue.

Any changes affecting the above classifications and/or Company Management structure, Quality Management System or location must be notified to the undersigned without delay. This approval is conditional upon compliance with Collins Wolverhampton Standard 981-151-001 and maintenance of a satisfactory standard of supply. This will be subject to periodic audit and review.

Would you please acknowledge receipt of this letter, confirming that you understand the conditions of approval?

Yours Faithfully
For Collins Aerospace Systems



R Watkins
Supplier Quality Assurance
On behalf of the Supplier Quality Assurance Manager



David Turner
CN = David Turner email = david.x.turner@collins.com C
= GB O = Collins Aerospace
OU = Actuation Systems
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D Turner
Technical Specialist -- Materials & Processes

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