



In accordance with Airbus Procedure AP5270, this attestation is granted to

**NU PRO SURFACE TREATMENTS LTD
EAGLE WORKS LONDON ROAD THRUPP
STROUD
GL5 2BA
United Kingdom**

This attestation demonstrates recognition of Airbus Qualifications for :

- 01 Joining Techniques*
- 02 Surface Treatments*
- 05 Paints, Coatings, Filler, Sealant*
- 09 Cleaning, De-oxidation, Pickling, Chemical Coating
Non Destructive Testing*

Note : saying that the real qualification data base is the official QSPL data base published at www.airbus.com on the Airbus Qualified Special Process List (QSPL) at the issuance date of this attestation.

Supplier ID: 185462

Attestation Issuance date: 30 Oct 2018 09:48

AN AIRBUS GROUP COMPANY

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**Airbus Qualifications as listed in Airbus QSPL on 30 Oct 2018 09:48
NU PRO SURFACE TREATMENTS LTD/United Kingdom/185462**

Family	Ref. No. (PS)	Title (PS)	Ref. No. (PI)	Title (PI)	Special Process	PS Current Version	Status	Limitations	First ATP or Qualification date	Airbus Reference No
02 Surface Treatments	ABP1-1022	HARD ANODISING OF ALUMINIUM	ABP1-1022	HARD ANODISING OF ALUMINIUM	Yes	2-1	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4B
02 Surface Treatments	ABP1-1023	CHROMIC ACID ANODISING OF ALUMINIUM	ABP1-1023	CHROMIC ACID ANODISING OF ALUMINIUM	Yes	12	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4A
02 Surface Treatments	ABP1-1024	SULPHURIC ACID ANODISING OF ALUMINIUM	ABP1-1024	SULPHURIC ACID ANODISING OF ALUMINIUM	Yes	4	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4C
02 Surface Treatments	ABP1-2344	CLEANING AND SURFACE IMPROVEMENT BY BLASTING	ABP1-2344	CLEANING AND SURFACE IMPROVEMENT BY BLASTING	Yes	4	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 12I
02 Surface Treatments	ABP1-4041	CADMIUM PLATING OF STEELS NICKEL ALLOYS COPPER ALLOYS	ABP1-4041	CADMIUM PLATING OF STEELS NICKEL ALLOYS COPPER ALLOYS	Yes	3	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4F,4G,4H,4J
02 Surface Treatments	ABP1-4042	HARD CHROMIUM PLATING	ABP1-4042	HARD CHROMIUM PLATING	Yes	2	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4M
TBD	ABP1-4049	PREPARATION OF METALLIC MATERIALS FOR PLATING	ABP1-4049	PREPARATION OF METALLIC MATERIALS FOR PLATING	Yes	3	QUALIFIED WITH LIMITATIONS	Limited to Method 6 only.	29/10/2018	TW3437 and 18-AAC-00003408
02 Surface Treatments	ABP1-5056	PHOSPHATING OF STEELS	ABP1-5056	PHOSPHATING OF STEELS	Yes	2-2	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4U
02 Surface Treatments	ABP1-5057	CONVERSION COATING OF ALUMINIUM	ABP1-5057	CONVERSION COATING OF ALUMINIUM	Yes	6	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4R
02 Surface Treatments	ABP1-5058	CHROMATE PASSIVATION OF CADMIUM AND ZINC	ABP1-5058	CHROMATE PASSIVATION OF CADMIUM AND ZINC	Yes	2-3	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4F,4G,4H,4J

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Family	Ref. No. (P/S)	Title (P/S)	Ref. No. (P/I)	Title (P/I)	Special Process	PS Current Version	Status	Limitations	First ATP or Qualification date	Airbus Reference No
01 Joining Techniques	ABP2-2082	SHRINK FITTING OF BOLTS BUSHES PINS AND OTHER FASTENING PARTS	ABP2-2082	SHRINK FITTING OF BOLTS BUSHES PINS AND OTHER FASTENING PARTS	Yes	2	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 9D
TBD	ABP4-1121	APPLICATION OF BONDING PRIMER AS EROSION RESISTANT COATING	ABP4-1121	APPLICATION OF BONDING PRIMER AS EROSION RESISTANT COATING	Yes	4	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-1123	APPLICATION OF CORROSION INHIBITING PRIMER TO AN INTERNAL OR EXTERNAL SURFACE	ABP4-1123	APPLICATION OF CORROSION INHIBITING PRIMER TO AN INTERNAL OR EXTERNAL SURFACE	Yes	22	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-1352	APPLICATION OF CHROMATE-FREE PRIMER AS A SEALING COAT FOR A380 WING TRANSPORTATION	ABP4-1352	APPLICATION OF CHROMATE-FREE PRIMER AS A SEALING COAT FOR A380 WING TRANSPORTATION	Yes	2-1	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-2124	APPLICATION OF ABRASION RESISTANT PAINT	ABP4-2124	APPLICATION OF ABRASION RESISTANT PAINT	Yes	7	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-2125	Application of anti-static paints to composites excluding carbon fibre	ABP4-2125	APPLICATION OF ANTI-STATIC PAINT TO COMPOSITES EXCLUDING CARBON FIBRE	Yes	5	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T

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Family	Ref. No. (PS)	Title (PS)	Ref. No. (P1)	Title (P1)	Special Process	PS Current Version	Status	Limitations	First ATP or Qualification date	Airbus Reference No
05 Paints, Coatings, Filler, Sealant	ABP4-2126	APPLICATION OF POLYURETHANE FINISH PAINTS TO AN INTERNAL OR EXTERNAL SURFACE	ABP4-2126	APPLICATION OF POLYURETHANE FINISH PAINTS TO AN INTERNAL OR EXTERNAL SURFACE	Yes	6	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-2127	APPLICATION OF FLEXIBLE FINISH PAINT SCHEME INCORPORATING A CHROMATED PRIMER TO AN EXTERNAL SURFACE	ABP4-2127	APPLICATION OF FLEXIBLE FINISH PAINT SCHEME INCORPORATING A CHROMATED PRIMER TO AN EXTERNAL SURFACE	Yes	18	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-2128	APPLICATION OF POLYURETHANE PAINTS AND VARNISHES FOR OVERCOATING OF SEALANTS AND PART MARKINGS AND FOR IDENTIFICATION PURPOSES	ABP4-2128	APPLICATION OF POLYURETHANE PAINTS AND VARNISHES FOR OVERCOATING OF SEALANTS AND PART MARKINGS AND FOR IDENTIFICATION PURPOSES	Yes	10	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-2130	APPLICATION OF FLEXIBLE FINISH PAINT TO AN INTERNAL SURFACE	ABP4-2130	APPLICATION OF FLEXIBLE FINISH PAINT TO AN INTERNAL SURFACE	Yes	16	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
TBD	ABP4-2131	APPLICATION OF HIGH TEMPERATURE ENAMEL PAINT TO STEELS	ABP4-2131	APPLICATION OF HIGH TEMPERATURE ENAMEL PAINT TO STEELS	Yes	3	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T
05 Paints, Coatings, Filler, Sealant	ABP4-2133	APPLICATION OF EROSION RESISTANT PAINT	ABP4-2133	APPLICATION OF EROSION RESISTANT PAINT	Yes	7	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 4T

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Family	Ref. No. (P/S)	Title (P/S)	Ref. No. (P/I)	Title (P/I)	Special Process	PS Current Version	Status	Limitations	First ATP or Qualification date	Airbus Reference No
05 Paints, Coatings, Filler, Sealant	ABP4-5142	APPLICATION OF SEALANT FOR GENERAL AIRCRAFT STRUCTURE	ABP4-5142	APPLICATION OF SEALANT FOR GENERAL AIRCRAFT STRUCTURE	Yes	16	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 9D
01 Joining Techniques	ABP6-3205	FABRICATION AND DEBURRING OF HOLES IN METALLIC MATERIALS	ABP6-3205	FABRICATION AND DEBURRING OF HOLES IN METALLIC MATERIALS	Yes	1	QUALIFIED	NONE	18/02/2010	LEGACY UK CATEGORY - 9D
TBD	ABP8-1296	DEOXIDATION OF ALUMINIUM ALLOYS	ABP8-1296	DEOXIDATION OF ALUMINIUM ALLOYS	Yes	7	QUALIFIED	NONE	12/03/2014	TW2026
09 Cleaning, De-oxidation, Pickling, Chemical Coating	AIPS09-03-001	Chemical milling of aluminium and aluminium alloys	AIP109-03-001	Chemical milling of aluminium and aluminium alloys	No	2	QUALIFIED	NONE	15/11/2012	TW 1403

*List of all Non Destructive Tests recorded in QSPL on 30 Oct 2018 09:48
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Family	Ref. No. (PS)	Title (PS)	Ref. No. (PI)	Title (PI)	Special Process	PS Current Version	Status	Limitations	QCS Ref. Number	QCS Title	QCS Material/shape/thickness/scope	Airbus Reference No
Non Destructive Testing	ABP6-5224	TESTING OF ALUMINIUM ALLOYS BY ELECTRICAL CONDUCTIVITY	NA		Yes	4	QUALIFIED	NONE	UK	UK		LEGACY UK CATEGORY -3J
Non Destructive Testing	ABP6-5225	TESTING OF STEELS AFTER MACHINING BY ETCH INSPECTION	ABP6-5225	TESTING OF STEELS AFTER MACHINING BY ETCH INSPECTION	Yes	5-1	QUALIFIED	NONE	UK	UK		LEGACY UK CATEGORY -3H
Non Destructive Testing	ABP6-5229	Testing By Magnetic Particle Flaw Detection	NA		Yes	3-2	QUALIFIED	NONE	UK	UK		LEGACY UK CATEGORY -3E
Non Destructive Testing	ABP6-5230	TESTING BY PENETRANT FLAW DETECTION	NA		Yes	12	QUALIFIED	NONE	UK	UK		LEGACY UK CATEGORY -3A,3C
Non Destructive Testing	AITM6-1001	Penetrant Testing	NA		Yes	11	QUALIFIED	NONE				NDT-B-323-14-AW
Non Destructive Testing	AITM6-3006	Testing of steels after machining by etch inspection	NA		Yes	1	QUALIFIED	NONE	NU PRO PROCEDUR E QC	NU PRO PROCEDUR E QC237 ISSUE E		NDT-B-260-12-AW
Non Destructive Testing	AITM6-6004	For Inspection Processes Determination of electrical conductivity of aluminium alloys by Eddy current method	AITM6-6004	For Inspection Processes Determination of electrical conductivity of aluminium alloys by Eddy current method	Yes	3	QUALIFIED					TW3437 and 18-AAC-00003408

Test Methods (TM) as listed in Airbus Commercial Aircraft QTML for NU PRO SURFACE TREATMENTS LTD - (185462)

Test Standard(s)*	Test label	Complexity	Qualification Status	Limitation	Next External comparison test Participation.**	Technical Qualification Reference	Deviation Reference	Last Qualification Update date
ISO2409	PAINTS AND VARNISHES - CROSS-CUT TEST	LOW	QUALIFIED		2024			30/11/2022
ISO2812-2	PAINTS AND VARNISHES - DETERMINATION OF RESISTANCE TO LIQUIDS - PART 2: WATER IMMERSION METHOD	LOW	QUALIFIED		2024			30/11/2022
ISO2819	METALLIC COATINGS ON METALLIC SUBSTRATES; ELECTRODEPOSITED AND CHEMICALLY DEPOSITED COATINGS; REVIEW OF METHODS AVAILABLE FOR TESTING ADHESION	LOW	QUALIFIED WITH LIMITATIONS	SCRIBE AND GRID TEST				05/01/2023

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Attestation Issuance Date: 05/01/2023